

Date: Friday, 3/23/2007 6:28:48 AM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	ARM
Job Number	31444		
Estimate Number	12589		
P.O. Number	N/A	Part Number	D35603
This Issue	3/23/2007	Drawing Number	D3560 UNDER REVIEW
Prsht Rev.	NC	Project Number	AS0001
First Issue	N/A	Drawing Revision	A
Previous Run	29449	Material	N/A
Written By	<i>JLM 07-03-23</i>	Due Date	3/30/2007
Checked & Approved By		Qty:	1
Comment	Est Rev:A New Issue 06-11-10 JLM	Um:	Each

Additional Product

FOR ENGINEERING USE ONLY

Prototype

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"



Comment: Qty.: 0.7350 f(s)/Unit Total : 0.7350 f(s)

6061-T6 Bar .50" x 6.0"

Batch: *M103436**M1 07 03 23*

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D3560

Dwg Rev: *U/R*Prog Rev: *U/R**M1 07 03 23*

2-Deburr if necessary

Note: .507" Dia & .196" Dia Holes are to be opened on manual mill after Waterjet

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: CONVENTIONAL MILLING MACHINE

1-Open .196" Dia hole

2-C'Bore as per Dwg D3560.

3-Ream .507" as per Dwg D3560

*2+ D2808
Batch: 28600*

Ensure to C'Bore on Correct side

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 31444

Part Number: D35603

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

6.0 QC8

SECOND CHECK
ENGINEERING APPROVAL



Comment: SECOND CHECK

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

1.04.0
N/A

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/04/05

Gold step 10/04/04

Job Completion



No items stock.

00097